



PNEUMATIC TUBING

Polyurethane Tubing

For Extensive Flexing Applications

Polyurethane tubing is usually the best choice for applications requiring extensive flexing, a small bend radius or where kinking can be a problem. Nycoil uses a raw material that will not break down or be affected in any way by moisture. Being a naturally rubbery compound, it requires no plasticizers that can leach out over time. This material also offers superior resistance to grease, oils, fuels and abrasion, making it suitable for a wide variety of applications.

Since Nycoil's Push-To-Connect Fittings have the highest gripping "force" as compared to other brands, it is assured that our tubing will always work with our fittings. However, when using Push-To-Connect Fittings from other manufacturers with any brand of Polyurethane tubing, testing for retention reliability is strongly recommended. Further, we recommend using only Polyurethane tubing made from 95A Durometer hardness compound with Push-To-Connect Fittings. In addition, compression type fittings should never be used with Polyurethane tubing of any hardness.



Polyurethane Products

- Pneumatic Tubing
- EZ Strip™
- Mini-Coils

Polyurethane Property Overview

- Extreme Flexibility
- Reduced Bend Radius
- Moisture Resistant
- Abrasion Resistant
- Temperature Range:
-40°F to +165°F (-40°C to +75°C)

Typical Applications

- Water & Pneumatic Lines
- Spot Welders
- Machines
- Tools
- Pneumatic Plumbing
- Pick & Place Automation

95A Durometer Polyurethane Tubing

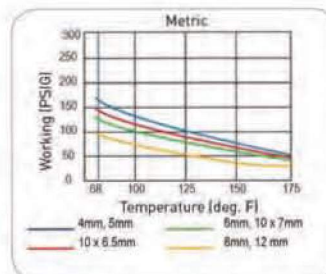
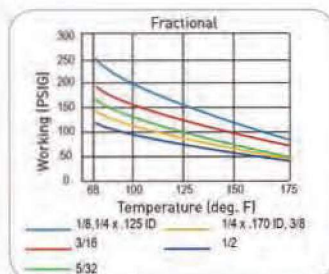
Although 95A Durometer is the hardest compound used for Nycoil's Polyurethane tubing, it is still flexible and has a smaller bend radius (without kinking) than most other plastic tubing. Produced from raw materials that resists moisture, fungus, abrasion and a broad range of chemicals making it a popular choice for many applications.

A wide selection of colors makes it adaptable to the functional and aesthetic requirements of most pneumatic circuits and equipment. 95A Durometer Polyurethane Tubing can be used with most brands of Push-To-Connect or Hose Barb Fittings.

TUBING
FITTINGS
BALL VALVES
FILTER, REGULATOR & LUBRICATOR
HOSE
COUPLERS
BLOW GUN/ACCESS.
TECHNICAL



PNEUMATIC TUBING



95A Durometer Polyurethane Fractional Inch Tubing

Tube O.D.	Tube I.D.	Wall Thickness	Part Number			Min. Bend Radius	Weight	Working Pressure		Burst Pressure
inch	inch	inch	100'	500'	1000'	inch	1000' (lbs.)	PSI@68°F	PSI@175°F	PSI@68°F
1/8	0.062	0.031	6322	6722	6822	1/4	4.7	267	160	800
5/32	0.093	0.031	6325	6725	6825	3/8	6.2	167	100	500
3/16	0.107	0.040	6333	6733	6833	3/8	10	200	120	600
1/4	0.170	0.040	6344	6744	6845	1/2	13.6	133	80	400
1/4	0.125	0.062	6346	6746	6846	3/4	18.8	267	160	800
3/8	0.250	0.062	6348	6748	6847	1	21.3	133	80	400
1/2	0.320	0.090	6357	6757	6857	2	59.6	150	90	450

Color Code - Suffix Key

0 = Clear 1 = Black 2 = Blue 3 = Red 4 = Green 5 = Yellow 6 = Orange 7 = Gray 8 = White 9 = Transparent Blue 10 = Transparent Red 11 = Transparent Blue 12 = Transparent Yellow 13 = Transparent Green 14 = Transparent Orange 15 = Transparent Blue 16 = Transparent Yellow

* Indicates 250' Reel. Adding a Color Code Suffix to the part number is required. If no color is selected, Clear (0) Color will be supplied. Custom sizes, lengths and colors are available. Please consult the factory with your specifications.

95A Durometer Polyurethane Metric Tubing

Tube O.D.	Tube I.D.	Wall Thickness	Part Number			Min. Bend Radius	Weight	Working Pressure		Burst Pressure
mm	mm	mm	100'	500'	1000'	mm	1000' (lbs.)	PSI@68°F	PSI@175°F	PSI@68°F
4	2.5	0.75	7903	7903	7903	12	6	167	100	500
5	3	1	7905	7905	7905	15	10.1	167	100	500
6	4	1	7906	7906	7906	18	12.6	133	80	400
8	6	1	7908	7908	7908	24	17.6	97	58	290
10	6.5	1.75	7910	7910	7910	25	36.1	150	90	450
12	9	1.5	7913	7913	7913	48	39.5	97	58	290

Color Code Suffix Key

0 = Clear
1 = Black
2 = Red
3 = Blue
4 = Green

Adding a Color Code suffix to the part number is required. If no Color code is selected, Clear (0) color will be supplied. Custom sizes, cut lengths, reel lengths and colors are available upon request - contact Customer Service. Please refer to the Technical Section for working pressure charts and chemical resistance.



PNEUMATIC TUBING

"EZ-Strip™" Bonded Polyurethane Tubing, 95A Durometer & 85A Durometer

Nycoil offers Bonded Tubing in Polyurethane and Nylon. Due to the differences in the properties of these two materials, each is bonded in a different manner. Polyurethane uses our EZ-Strip™ process, which is a continuous bond along the entire length of the tubes. Bonded Polyurethane is easily separated, meaning the tubes can be pulled apart without compromising their dimensional integrity. Maintaining perfect "roundness" is essential for a secure and leak free fitting connection. EZ-Strip™ is also available as Mini Coils.



"EZ Strip™" Features

- **Saves Time & Money**
Quick Installation: Running a single strip of bonded tubing is much faster than running multiple tubes individually
- **Allows Compact Circuit Space Economy:** Bonded tubes provide a more precise and consistent dimension than bundles, wraps or channels
- **Reduces Errors**
Visible Traceability: Color-coded bonded tubes make routing a circuit less complicated and easier to follow
- **Enhances Appearance of the Circuit & Equipment**
Eliminates clutter: Bonded tubing will eliminate tangled and sloppy tubing runs

95A Polyurethane "EZ-Strip™" Tubing

Tube O.D.	Tube I.D.	Part Number	Number of Tubes	Color Code	Length Code
inch	inch			Suffix Key	Suffix Key
1/8	0.062	B322C	2, 3, 4, 5, 6	2 = Clear & Black	A = 25 ft
5/32	0.093	B325	2, 3, 4, 5, 6	3 = Clear, Black & Red	B = 50 ft
3/16	0.107	B333	2, 3, 4	4 = Clear, Black, Red & Blue	C = 100 ft
1/4	0.125	B346	2, 3, 4, 5, 6	5 = Clear, Black, Red, Blue & Green	
3/8	0.250	B356	2, 3, 4, 5, 6	6 = Clear, Black, Red, Blue, Green & Yellow	

To Order:

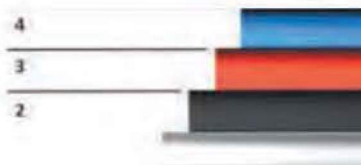
First add the number of tubes required to the first location to the Part Number. Then add the A, B, or C after the "-" to complete the Part Number and to designate the required continuous length. Longer continuous lengths, more than 6 tubes or custom color sequences available on request.

Example: B3224-B = 4 tubes at 50 feet.

95A Polyurethane "EZ-Strip™" Mini Coils

Tube O.D.	Tube I.D.	Wall	Part Number	Overall Length	Length w/o Tails	Number of Tubes Bonded
inch	inch	inch		inch	inch	Suffix Key
5/32	0.093	.031	B4810	120	108	2 = Natural & Black
5/32	0.093	.031	B4812	24	12	3 = Natural, Black & Red
5/32	0.093	.031	B4813	36	24	4 = Natural, Black, Red & Blue
5/32	0.093	.031	B4815	60	48	
5/32	0.093	.031	B4817	84	72	
1/8	0.062	.031	B4823	24	12	
1/8	0.062	.031	B4824	36	24	
1/8	0.062	.031	B4824	48	36	
1/8	0.062	.031	B4825	60	48	
1/4	0.125	.062	B4840	120	108	
1/4	0.125	.062	B4843	36	24	
1/4	0.125	.062	B4845	60	48	
1/4	0.125	.062	B4847	84	72	
3/8	0.250	.062	B4860	120	108	
3/8	0.250	.062	B4865	60	48	

Supplied with "pigtails" for connection. All "tails" are 6" long on both ends.



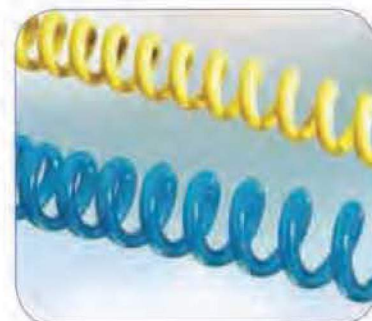
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PNEUMATIC TUBING

95A Polyurethane Mini-Coil

The tight diameter of our Mini-Coils make them extremely flexible and ideal for use with robotics, instrumentation, small pneumatic tools, control circuits or any other application requiring either constant or intermittent motion. They include a pigtail on each end for easy fitting installation or connection to other devices. We offer a variety of colors for coding purposes or to be aesthetically compatible with other equipment. Custom colors, sizes and lengths are available – please contact Customer Service.



95A Polyurethane Mini-Coil

Tube O.D.	Tube I.D.	Wall Thickness	Part Number	Coil Dimensions					Color Code		
				Overall Length	Length w/o Tails	Number of Coils	Coil O.D. "B"	Compacted Length "C"	Suffix Key		
inch	inch	inch		inch	inch		inch	inch			
1/8	1/16	0.031	4822	24	12	6	3/4	3/4	0 = Clear	3 = Blue	6 = Orange
1/8	1/16	0.031	4823	36	24	12	3/4	1-1/2	1 = Black	4 = Green	7 = Gray
1/8	1/16	0.031	4824	48	36	18	3/4	2-1/4	2 = Red	5 = Yellow	
1/8	1/16	0.031	4825	60	48	23	3/4	3			
5/32	3/32	0.031	4812	24	12	6	7/8	1	0 = Clear	3 = Blue	6 = Orange
5/32	3/32	0.031	4813	36	24	12	7/8	1-3/4	1 = Black	4 = Green	7 = Gray
5/32	3/32	0.031	4815	60	48	23	7/8	3-1/2	2 = Red	5 = Yellow	13 = Transparent Blue
5/32	3/32	0.031	4817	84	72	24	1-1/8	3-3/4			
5/32	3/32	0.031	4810	120	108	35	1-1/8	5-1/2			
1/4	1/8	0.062	4843	36	24	6	1-1/2	1-1/2	0 = Clear	3 = Blue	6 = Orange
1/4	1/8	0.062	4845	60	48	12	1-1/2	3	1 = Black	4 = Green	7 = Gray
1/4	1/8	0.062	4847	84	72	18	1-1/2	4-1/2	2 = Red	5 = Yellow	13 = Transparent Blue
1/4	1/8	0.062	4840	120	108	26	1-1/2	6-1/2			
3/8	1/4	0.062	4865	60	48	7	2-1/2	2-3/4	0 = Clear	2 = Red	4 = Green
3/8	1/4	0.062	4860	120	108	15	2-1/2	5-3/4	1 = Black	3 = Blue	

Mini-Coils are fabricated with precision tubing that can be used with Push-to-Connect fittings and intended for applications where motion and fatigue for non flexible connection is a concern. Supplied with "pigtails" for connection. All "tails" are 6" long on both ends. 5/32" units of lengths longer than 60" are manufactured with 1-1/8" Coil O.D. for shorter compacted length. Adding a Color Code Suffix to the part number is required. If no color is selected, Clear (0) Color will be supplied. Custom sizes, lengths and colors are available. Please consult the factory with your specifications.

**Recommended
working length is
85% of the total
length.**