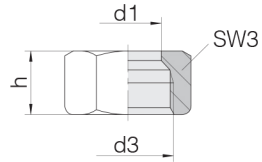


# Union nuts



Series	d3	Pressure	SW3	h	Order designation steel	Order designation stainless steel
Tube OD d1						
LL 4	M 8 x 1	PN 100	10	11	24-N-LL4	24-N-LL4-SST
LL 5	M 10 x 1	PN 100	12	11.5	24-N-LL5	24-N-LL5-SST
LL 6	M 10 x 1	PN 100	12	11.5	24-N-LL6	24-N-LL6-SST
LL 8	M 12 x 1	PN 100	14	12	24-N-LL8	24-N-LL8-SST
L 6	M 12 x 1.5	PN 500	14	14.5	24-N-L6	24-N-L6-SST
L 8	M 14 x 1.5	PN 500	17	14.5	24-N-L8	24-N-L8-SST
L 10	M 16 x 1.5	PN 500	19	15.5	24-N-L10	24-N-L10-SST
L 12	M 18 x 1.5	PN 400	22	15.5	24-N-L12	24-N-L12-SST
L 15	M 22 x 1.5	PN 400	27	17	24-N-L15	24-N-L15-SST
L 18	M 26 x 1.5	PN 400	32	18	24-N-L18	24-N-L18-SST
L 22	M 30 x 2	PN 250	36	20	24-N-L22	24-N-L22-SST
L 28	M 36 x 2	PN 250	41	21	24-N-L28	24-N-L28-SST
L 35	M 45 x 2	PN 250	50	24	24-N-L35	24-N-L35-SST
L 42	M 52 x 2	PN 250	60	24	24-N-L42	24-N-L42-SST
S 6	M 14 x 1.5	PN 800	17	16.5	24-N-S6	24-N-S6-SST
S 8	M 16 x 1.5	PN 800	19	16.5	24-N-S8	24-N-S8-SST
S 10	M 18 x 1.5	PN 800	22	17.5	24-N-S10	24-N-S10-SST
S 12	M 20 x 1.5	PN 630	24	17.5	24-N-S12	24-N-S12-SST
S 14	M 22 x 1.5	PN 630	27	20.5	24-N-S14	24-N-S14-SST
S 16	M 24 x 1.5	PN 630	30	20.5	24-N-S16	24-N-S16-SST
S 20	M 30 x 2	PN 420	36	24	24-N-S20	24-N-S20-SST
S 25	M 36 x 2	PN 420	46	27	24-N-S25	24-N-S25-SST
S 30	M 42 x 2	PN 420	50	29	24-N-S30	24-N-S30-SST
S 38	M 52 x 2	PN 420	60	32.5	24-N-S38	24-N-S38-SST

To reduce the assembly forces, the union nuts are coated with wax lubricant.

Example for comp. :  
M04LLX  
DIN 3870-ALL4

M06LX  
ISO 8434-1-N-L6-St

