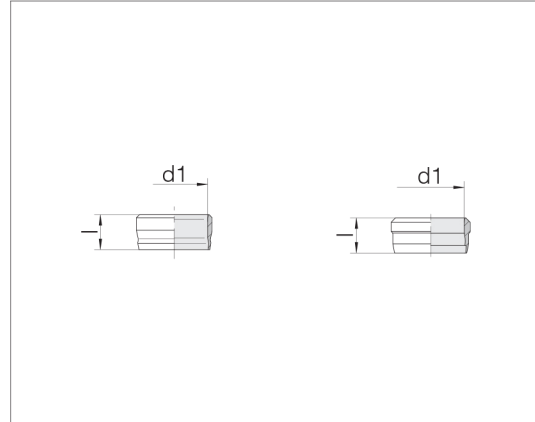


# 1S and 2S / 2SVA cutting rings



| Series | Tube OD | d1 | Pressure   | l    | Order designation<br>steel | Order designation<br>stainless steel |
|--------|---------|----|------------|------|----------------------------|--------------------------------------|
| LL     | 4       |    | PN 100     | 6.8  | 24-1S-LL4                  |                                      |
| LL     | 5       |    | PN 100     | 7.8  | 24-1S-LL5                  |                                      |
| LL     | 6       |    | PN 100     | 7.8  | 24-1S-LL6                  |                                      |
| LL     | 8       |    | PN 100     | 7.8  | 24-1S-LL8                  |                                      |
| L/S    | 6       |    | PN 315/630 | 8.8  | 24-2S-L/S6                 | 24-2S-L/S6-SST                       |
| L/S    | 8       |    | PN 315/630 | 8.8  | 24-2S-L/S8                 | 24-2S-L/S8-SST                       |
| L/S    | 10      |    | PN 315/630 | 9.8  | 24-2S-L/S10                | 24-2S-L/S10-SST                      |
| L/S    | 12      |    | PN 315/630 | 9.8  | 24-2S-L/S12                | 24-2S-L/S12-SST                      |
| L      | 15      |    | PN 315     | 10.2 | 24-2S-L15                  | 24-2S-L15-SST                        |
| L      | 18      |    | PN 315     | 10.2 | 24-2S-L18                  | 24-2S-L18-SST                        |
| L      | 22      |    | PN 160     | 11.5 | 24-2S-L22                  | 24-2S-L22-SST                        |
| L      | 28      |    | PN 160     | 11.5 | 24-2S-L28                  | 24-2S-L28-SST                        |
| L      | 35      |    | PN 160     | 13.5 | 24-2S-L35                  | 24-2S-L35-SST                        |
| L      | 42      |    | PN 160     | 13.5 | 24-2S-L42                  | 24-2S-L42-SST                        |
| S      | 14      |    | PN 630     | 10.2 | 24-2S-S14                  | 24-2S-S14-SST                        |
| S      | 16      |    | PN 400     | 10.2 | 24-2S-S16                  | 24-2S-S16-SST                        |
| S      | 20      |    | PN 400     | 12.5 | 24-2S-S20                  | 24-2S-S20-SST                        |
| S      | 25      |    | PN 400     | 12.5 | 24-2S-S25                  | 24-2S-S25-SST                        |
| S      | 30      |    | PN 400     | 13.5 | 24-2S-S30                  | 24-2S-S30-SST                        |
| S      | 38      |    | PN 315     | 13.5 | 24-2S-S38                  | 24-2S-S38-SST                        |

Cutting-rings for tube OD  
6 - 12 mm are identical for  
series L + S .

Series LL = 1S  
Series L + S = 2S/2SVA

Example for comp. :  
D04LLX  
DIN 3861-ALL4-St

DPR06LX  
ISO 8434-1-CR-L6-St

